

# **B2.1-1-208: 1996(R2007); STANDARD WELDING PROCEDURE SPECIFICATION(WPS) FOR; SHIELDED METAL ARC WELDING OF CARBON STEEL(M-1/P-1/S-1, GROUP 1 OR 2), 1/8 THROUGH 1-1/2 INCH THICK, E7018, AS-WELDED OR PWH By American Welding Society**

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